



# SAFETY DATA SHEET

## SPECIALTY ELECTRONIC MATERIALS SWITZERLAND GMBH

**Product name:** MOLYKOTE® 1000 Anti-Seize Thread Paste

**Issue Date:** 2025.03.12

**Print Date:** 2025.03.19

SPECIALTY ELECTRONIC MATERIALS SWITZERLAND GMBH encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

---

## 1. PRODUCT AND COMPANY IDENTIFICATION

---

**Product name:** MOLYKOTE® 1000 Anti-Seize Thread Paste

**Recommended use of the chemical and restrictions on use**

**Identified uses:** Lubricants and lubricant additives

### COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS  
SWITZERLAND GMBH  
GROSSMATTE 4  
6014 LUZERN  
SWITZERLAND

**Customer Information Number:**

00800-3876-6838

SDSQuestion-EU@dupont.com

### EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** +(41)- 435082011

**Local Emergency Contact:** +1 703-741-5970

---

## 2. HAZARDS IDENTIFICATION

---

### Classification of the substance or mixture

Short-term (acute) aquatic hazard - Category 1 - H400

Long-term (chronic) aquatic hazard - Category 1 - H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

### Label elements

### Hazard pictograms



**Signal word: WARNING**

**Hazard statements**

H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statements**

P273 Avoid release to the environment.

P391 Collect spillage.

P501 Dispose of contents/ container to an approved waste disposal plant.

**Supplemental information**

The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity:  
11.1 %

**Other hazards**

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Chemical nature:** Inorganic and organic compounds, in mineral oil

This product is a mixture.

CASRN / EC-No. / Index-No.	Concentration	Component	Classification
CASRN - EC-No. - Index-No. 029-019-01-X	>= 2.5 - < 10.0 %	Copper flakes	Acute Tox. - 4 - H302 Acute Tox. - 3 - H331 Eye Irrit. - 2 - H319 Aquatic Acute - 1 - H400 Aquatic Chronic - 1 - H410
CASRN 7440-66-6 EC-No. 231-175-3 Index-No. 030-001-01-9	>= 2.5 - < 10.0 %	Zinc powder - zinc dust (stabilized)	Aquatic Acute - 1 - H400 Aquatic Chronic - 1 - H410
CASRN 61791-53-5 EC-No. 263-186-4 Index-No. -	>= 0.25 - < 1.0 %	N-Tallow Alkyltrimethylenediamine Oleate	Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 STOT RE - 2 - H373 Aquatic Acute - 1 - H400 Aquatic Chronic - 2 - H411
CASRN	>= 30.0 - < 40.0 %	Distillates, petroleum, solvent-	Not classified

64742-56-9 <b>EC-No.</b> 265-159-2 <b>Index-No.</b> 649-469-00-9		dewaxed light paraffinic	
<b>CASRN</b> 7789-75-5 <b>EC-No.</b> 232-188-7 <b>Index-No.</b> —	>= 20.0 - < 30.0 %	Calcium difluoride	Not classified
<b>CASRN</b> 7782-42-5 <b>EC-No.</b> 231-955-3 <b>Index-No.</b> —	>= 10.0 - < 20.0 %	Graphite	Not classified

For the full text of the H-Statements mentioned in this Section, see Section 16.

*Note*

Distillates, petroleum, solvent-dewaxed light paraffinic:

The classification as a carcinogen need not to apply because the substance contains less than 3% DMSO extract as measured by IP 346. Note L of Annex VI to Regulation (EC) 1272/2008.

## 4. FIRST AID MEASURES

### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** If inhaled Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

### Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

---

## 5. FIREFIGHTING MEASURES

---

### Extinguishing media

**Suitable extinguishing media:** Water spray. Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical.

**Unsuitable extinguishing media:** None known..

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** Fluorine compounds. Carbon oxides. Metal oxides.

**Unusual Fire and Explosion Hazards:** Exposure to combustion products may be a hazard to health..

### Advice for firefighters

**Fire Fighting Procedures:** Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

**Special protective equipment for firefighters:** In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

---

## 6. ACCIDENTAL RELEASE MEASURES

---

**Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

**Environmental precautions:** Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

**Methods and materials for containment and cleaning up:** Wipe up or scrape up and contain for salvage or disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.  
See sections: 7, 8, 11, 12 and 13.

## 7. HANDLING AND STORAGE

**Precautions for safe handling:** Do not get on skin or clothing. Do not swallow. Avoid contact with eyes. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.

Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

**Conditions for safe storage:** Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.

Unsuitable materials for containers: None known.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Distillates, petroleum, solvent-dewaxed light paraffinic	ACGIH	TWA Inhalable particulate matter	5 mg/m3
	Further information: A4: Not classifiable as a human carcinogen		
	ARE OEL	TWA Mist	0.2 mg/m3
Calcium difluoride	ACGIH	TWA	2.5 mg/m3 , Fluorine
	Further information: A4: Not classifiable as a human carcinogen		
	ARE OEL	TWA	2.5 mg/m3 , Fluorine
	Further information: A4: Not Classifiable as a Human Carcinogen; BEI: ACGIH has recommended a Biological Exposure Index or Indices for this substance		
	2000/39/EC	TWA	2.5 mg/m3 , Fluorine
	Further information: Indicative		
Graphite	ACGIH	TWA Respirable particulate matter	2 mg/m3
	ARE OEL	TWA Respirable dust	2 mg/m3

### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Calcium difluoride	7789-75-5	Fluoride (Fluorine)	Urine	Prior to shift (16 hours after exposure ceases)	2 mg/l	ACGIH BEI
		Fluoride (Fluorine)	Urine	End of shift (As soon as possible after exposure ceases)	3 mg/l	ACGIH BEI

**Exposure controls**

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

**Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

**Skin protection**

**Hand protection:** Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process.

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

---

**9. PHYSICAL AND CHEMICAL PROPERTIES**

---

**Appearance**

Physical state	paste
Color	brown
Odor	slight
Odor Threshold	No data available
pH	Not applicable
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	Not applicable
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Not classified as a flammability hazard
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.26

Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	Not applicable
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

---

## 10. STABILITY AND REACTIVITY

---

**Reactivity:** Not classified as a reactivity hazard.

**Chemical stability:** Stable under normal conditions.

**Possibility of hazardous reactions:** Can react with strong oxidizing agents.

**Conditions to avoid:** None known.

**Incompatible materials:** Oxidizing agents

**Hazardous decomposition products:**

Decomposition products can include and are not limited to: 1-Butene. Sodium.

---

## 11. TOXICOLOGICAL INFORMATION

---

*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Acute toxicity estimate. > 2,000 mg/kg Calculation method

#### Acute dermal toxicity

Product test data not available. Refer to component data.

#### Acute inhalation toxicity

Acute toxicity estimate. 4 Hour. dust/mist. > 5 mg/l Calculation method

### Skin corrosion/irritation

Product test data not available. Refer to component data.

### Serious eye damage/eye irritation

Product test data not available. Refer to component data.

**Sensitization**

Product test data not available. Refer to component data.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Product test data not available. Refer to component data.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Product test data not available. Refer to component data.

**Carcinogenicity**

Product test data not available. Refer to component data.

**Teratogenicity**

Product test data not available. Refer to component data.

**Reproductive toxicity**

Product test data not available. Refer to component data.

**Mutagenicity**

Product test data not available. Refer to component data.

**Aspiration Hazard**

Product test data not available. Refer to component data.

**COMPONENTS INFLUENCING TOXICOLOGY:****Copper flakes****Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

**Serious eye damage/eye irritation**

May cause moderate eye irritation.

**Sensitization**

Did not cause allergic skin reactions when tested in guinea pigs.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Information given is based on data obtained from similar substances.

**Carcinogenicity**

Animal testing did not show any carcinogenic effects.

**Teratogenicity**

Did not cause birth defects in laboratory animals.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.



**Mutagenicity**

Animal genetic toxicity studies were negative. This material was not mutagenic in an Ames bacterial assay.

**Aspiration Hazard**

No aspiration toxicity classification

**Zinc powder - zinc dust (stabilized)**

**Acute dermal toxicity**

The dermal LD50 has not been determined.

**Skin corrosion/irritation**

Essentially nonirritating to skin.

**Serious eye damage/eye irritation**

May cause slight eye irritation.

**Sensitization**

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Information given is based on data obtained from similar substances.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

**Reproductive toxicity**

For similar material(s): In animal studies, did not interfere with reproduction.

**Mutagenicity**

For similar material(s): In vitro genetic toxicity studies were negative in some cases and positive in other cases.

For similar material(s): Animal genetic toxicity studies were negative.

**Aspiration Hazard**

No aspiration toxicity classification

**N-Tallow Alkyltrimethylenediamine Oleate**

**Acute dermal toxicity**

Based on data from similar materials LD50. Rat. > 2,000 mg/kg OECD Test Guideline 402

**Skin corrosion/irritation**

Based on data from similar materials

**Serious eye damage/eye irritation**

Based on data from similar materials

**Sensitization**

Based on data from similar materials

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on data from similar materials

**Distillates, petroleum, solvent-dewaxed light paraffinic**

**Acute dermal toxicity**

LD50. Rabbit. > 5,000 mg/kg OECD Test Guideline 402

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

Essentially nonirritating to eyes.

**Sensitization**

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on information for a similar material:

In animals, effects have been reported on the following organs:

Lung.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Teratogenicity**

Did not cause birth defects or any other fetal effects in laboratory animals.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.

**Mutagenicity**

Based on information for a similar material: In vitro genetic toxicity studies were negative.

Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on available information, aspiration hazard could not be determined.

### **Calcium difluoride**

#### **Acute dermal toxicity**

Information given is based on data obtained from similar substances. LD50. Rabbit. > 2,000 mg/kg

#### **Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

#### **Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

#### **Sensitization**

Did not demonstrate the potential for contact allergy in mice.

#### **Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

#### **Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

#### **Carcinogenicity**

Animal testing did not show any carcinogenic effects.

#### **Teratogenicity**

Did not cause birth defects or any other fetal effects in laboratory animals. Information given is based on data obtained from similar substances.

#### **Reproductive toxicity**

In animal studies, did not interfere with reproduction. Information given is based on data obtained from similar substances.

#### **Mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative. Information given is based on data obtained from similar substances.

#### **Aspiration Hazard**

No aspiration toxicity classification

### **Graphite**

#### **Acute dermal toxicity**

The dermal LD50 has not been determined.

#### **Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

#### **Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

#### **Sensitization**

Did not demonstrate the potential for contact allergy in mice.

#### **Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Teratogenicity**

Did not cause birth defects or any other fetal effects in laboratory animals.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative.

**Aspiration Hazard**

No aspiration toxicity classification

---

**12. ECOLOGICAL INFORMATION**

---

*Ecotoxicological information appears in this section when such data is available.*

**Toxicity****Copper flakes****Acute toxicity to fish**

LC50. Oncorhynchus mykiss (rainbow trout). 96 Hour. 0.068 mg/l

**Acute toxicity to aquatic invertebrates**

EC50. Daphnia magna (Water flea). 48 Hour. 0.034 mg/l. OECD Test Guideline 202

**Acute toxicity to algae/aquatic plants**

Information given is based on data obtained from similar substances.

EC50. Pseudokirchneriella subcapitata (green algae). 72 Hour. 0.03 mg/l. OECD Test Guideline 201

NOEC. Algae. 10 d. 0.022 mg/l. OECD Test Guideline 201

**Chronic toxicity to fish**

NOEC. Oncorhynchus mykiss (rainbow trout). 61 d. 0.024 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC. Daphnia magna (Water flea). 21 d. 0.0368 mg/l

**Zinc powder - zinc dust (stabilized)****Acute toxicity to fish**

Material is very toxic to aquatic organisms (LC50/EC50/IC50 below 1 mg/L in the most sensitive species).

LC50. Oncorhynchus mykiss (rainbow trout). 96 Hour. 0.169 mg/l

**Acute toxicity to aquatic invertebrates**

EC50. Ceriodaphnia dubia (water flea). 48 Hour. 0.413 mg/l

**Acute toxicity to algae/aquatic plants**

EC50. *Scenedesmus capricornutum* (fresh water algae). 96 Hour. 0.136 mg/l

NOEC. *Pseudokirchneriella subcapitata* (green algae). 96 Hour. 0.019 mg/l

**Chronic toxicity to fish**

NOEC. *Oncorhynchus mykiss* (rainbow trout). 25 d. 0.025 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC. *Daphnia magna* (Water flea). 21 d. 0.037 - 0.4 mg/l

**N-Tallow Alkyltrimethylenediamine Oleate****Acute toxicity to fish**

Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

Material is very toxic to aquatic organisms (LC50/EC50/IC50 below 1 mg/L in the most sensitive species).

**Acute toxicity to aquatic invertebrates**

Based on data from similar materials

EC50. *Daphnia magna* (Water flea). 48 Hour. > 0.1 - 1 mg/l

**Acute toxicity to algae/aquatic plants**

Based on data from similar materials

EC50. 72 Hour. > 0.01 - 0.1 mg/l. OECD Test Guideline 201

Based on data from similar materials

NOEC. 72 Hour. > 0.01 - 0.1 mg/l. OECD Test Guideline 201

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials

EC10. *Daphnia* (water flea). > 1 mg/l

**Distillates, petroleum, solvent-dewaxed light paraffinic****Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on data from similar materials

LC50. *Pimephales promelas* (fathead minnow). 96 Hour. > 100 mg/l. OECD Test Guideline 203

**Acute toxicity to aquatic invertebrates**

Based on data from similar materials

EC50. *Daphnia magna* (Water flea). 48 Hour. > 10,000 mg/l. OECD Test Guideline 202

**Acute toxicity to algae/aquatic plants**

Based on data from similar materials

EC50. *Pseudokirchneriella subcapitata* (green algae). 72 Hour. > 100 mg/l. OECD Test Guideline 201

**Toxicity to bacteria**

Based on data from similar materials

NOEC. 10 min. > 1.93 mg/l. DIN 38 412 Part 8

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials

NOEC. *Daphnia magna* (Water flea). 21 d. 10 mg/l

**Calcium difluoride**

**Acute toxicity to fish**

Information given is based on data obtained from similar substances.  
LC50. Oncorhynchus mykiss (rainbow trout). 96 Hour. 184.6 mg/l

**Acute toxicity to aquatic invertebrates**

No toxicity at the limit of solubility  
Information given is based on data obtained from similar substances.  
EC50. Hyalella azteca (Amphipod). 46 Hour. 8.1 - 32.9 mg/l

**Acute toxicity to algae/aquatic plants**

Information given is based on data obtained from similar substances.  
EC50. Pseudokirchneriella subcapitata (green algae). 72 Hour. > 220 mg/l. OECD Test Guideline 201  
Information given is based on data obtained from similar substances.  
NOEC. Pseudokirchneriella subcapitata (green algae). 72 Hour. > 220 mg/l. OECD Test Guideline 201

**Chronic toxicity to fish**

Based on data from similar materials  
NOEC. Oncorhynchus mykiss (rainbow trout). 28 d. 4 mg/l

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials  
NOEC. Daphnia magna (Water flea). 21 d. 14.4 mg/l

**Graphite**

**Acute toxicity to fish**

No toxicity at the limit of solubility  
LC50. Danio rerio (zebra fish). 96 Hour. > 100 mg/l. OECD Test Guideline 203

**Acute toxicity to aquatic invertebrates**

No toxicity at the limit of solubility  
EC50. Daphnia magna (Water flea). 48 Hour. > 100 mg/l. OECD Test Guideline 202

**Acute toxicity to algae/aquatic plants**

EC50. Raphidocelis subcapitata (freshwater green alga). 72 Hour. > 100 mg/l. OECD Test Guideline 201  
NOEC. Raphidocelis subcapitata (freshwater green alga). 72 Hour. >= 100 mg/l. OECD Test Guideline 201

**Toxicity to bacteria**

EC50. 3 Hour. > 1,012.5 mg/l. OECD Test Guideline 209

**Persistence and degradability**

**Copper flakes**

**Biodegradability:** Biodegradation is not applicable.

**Zinc powder - zinc dust (stabilized)**

**Biodegradability:** Biodegradation is not applicable.

**N-Tallow Alkyltrimethylenediamine Oleate**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

Based on data from similar materials 10-day Window: Pass

**Biodegradation:** 65 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D

**Distillates, petroleum, solvent-dewaxed light paraffinic**

**Biodegradability:** Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

**Biodegradation:** 2 - 4 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301B

**Calcium difluoride**

**Biodegradability:** Not applicable

**Graphite**

**Biodegradability:** Not applicable

**Bioaccumulative potential**

**Copper flakes**

**Bioaccumulation:** Not applicable

**Zinc powder - zinc dust (stabilized)**

**Bioaccumulation:** No relevant data found.

**Bioconcentration factor (BCF):** 177 Fish

**N-Tallow Alkyltrimethylenediamine Oleate**

**Bioaccumulation:** No relevant data found.

**Distillates, petroleum, solvent-dewaxed light paraffinic**

**Bioaccumulation:** No relevant data found.

**Calcium difluoride**

**Bioaccumulation:** Bioaccumulation is unlikely. Information given is based on data obtained from similar substances. Not applicable

**Graphite**

**Bioaccumulation:** Not applicable Not applicable

**Mobility in soil**

**Zinc powder - zinc dust (stabilized)**

No relevant data found.

**N-Tallow Alkyltrimethylenediamine Oleate**

No relevant data found.

**Distillates, petroleum, solvent-dewaxed light paraffinic**

No relevant data found.

**Graphite**

No relevant data found.

**Results of PBT and vPvB assessment**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**Other adverse effects****Copper flakes**

No data available

**Zinc powder - zinc dust (stabilized)**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**N-Tallow Alkyltrimethylenediamine Oleate**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**Distillates, petroleum, solvent-dewaxed light paraffinic**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**Calcium difluoride**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

**Graphite**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

---

---

**13. DISPOSAL CONSIDERATIONS**

---

**Disposal methods:**

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

---

---

**14. TRANSPORT INFORMATION**

---

**Classification for ROAD and Rail transport:**

<b>Proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(Zinc, Copper flakes)
<b>UN number</b>	UN 3077
<b>Class</b>	9
<b>Packing group</b>	III
<b>Environmental hazards</b>	Zinc, Copper flakes

**Classification for SEA transport (IMO-IMDG):**

<b>Proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,
-----------------------------	---



UN number	N.O.S.(Zinc, Copper flakes)
Class	UN 3077
Packing group	9
Marine pollutant	III
Transport in bulk	Zinc, Copper flakes
according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Proper shipping name	Environmentally hazardous substance, solid, n.o.s.(Zinc, Copper flakes)
UN number	UN 3077
Class	9
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

---

## 15. REGULATORY INFORMATION

---

**Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.**

Listed in Regulation: ENVIRONMENTAL HAZARDS

Number in Regulation: E1

100 t

200 t

Classification and labeling have been performed according to Regulation (EC) No 1272/2008.

---

## 16. OTHER INFORMATION

---

**Full text of H-Statements referred to under sections 2 and 3.**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

**Revision**

Identification Number: 1390520 / A715 / Issue Date: 2025.03.12 / Version: 10.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
ARE OEL	Abu Dhabi Emirate - EHSMS Manual, Volume 2, Environment, Health and Safety Protection Policies, Section 2, Part I: EEPP Air Quality Standards
TWA	Limit Value - eight hours
Acute Tox.	Acute toxicity
Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	Long-term (chronic) aquatic hazard
Eye Irrit.	Eye irritation
Skin Irrit.	Skin irritation
STOT RE	Specific target organ toxicity - repeated exposure

### Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS SWITZERLAND GMBH urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

AE