

Technical Information

AS 670

Silicone Free Welding Aide

Product Description

ASV®AS 670 anti spatter spray is a non-corrosive, nonstaining anti stick separation agent for preventing adherence of spatter to welding surfaces.

It prevents burning of welding spatters on contact tips and work pieces thereby eliminating the need for chiseling, grinding or brushing after welding.

ASV®AS 670 spray improves surface finish of equipment and saves valuable time and labor.

It contains a non flammable solvent and safe non flammable CO₂ propellant.

Applications

For prevention of spatter formation on:

- Nozzles
- Work pieces
- Torches
- Jigs

Benefits

- Prevents burning of welding spatters on contact tips & work pieces
- Provides long lasting anti adherent effect
- Improves surface finish
- Extends nozzle life

Directions for Use

Spray evenly thin light coats onto the surface. Also spray into the welding nozzle before starting operations and reapply as required. Wipe off the spatter with a light cloth or by slightly tapping the nozzle.

Caution

Use with adequate ventilation.

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Technical Properties

Property	Value
Type	Release agent
Appearance	Oily liquid
Color	Water white
Odor	Odorless
Specific Gravity	More than 1.20 gm/cc
Flash Point	None of solvent and of propellant
Boiling Point	ND
Vapor Pressure (air=1)	ND
Solubility	Nil in water
Temperature Range °C	Up to +250°C
Propellant	CO ₂

^{*} of active ingredients

Available Packaging

- 525 g aerosol spray

General

Use in well ventilated areas. Avoid continuous breathing of vapor and spray mist. In closed areas or areas with poor ventilation, use respiratory protection. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

Disposal

All used and unused product should be disposed of in accordance with state regulations.

Shelf Life

24 months from date of manufacture in sealed condition

Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards. Safety data sheet is available from ASV or your local ASV distributor.

Limited Warranty

The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended ASV® product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty.

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